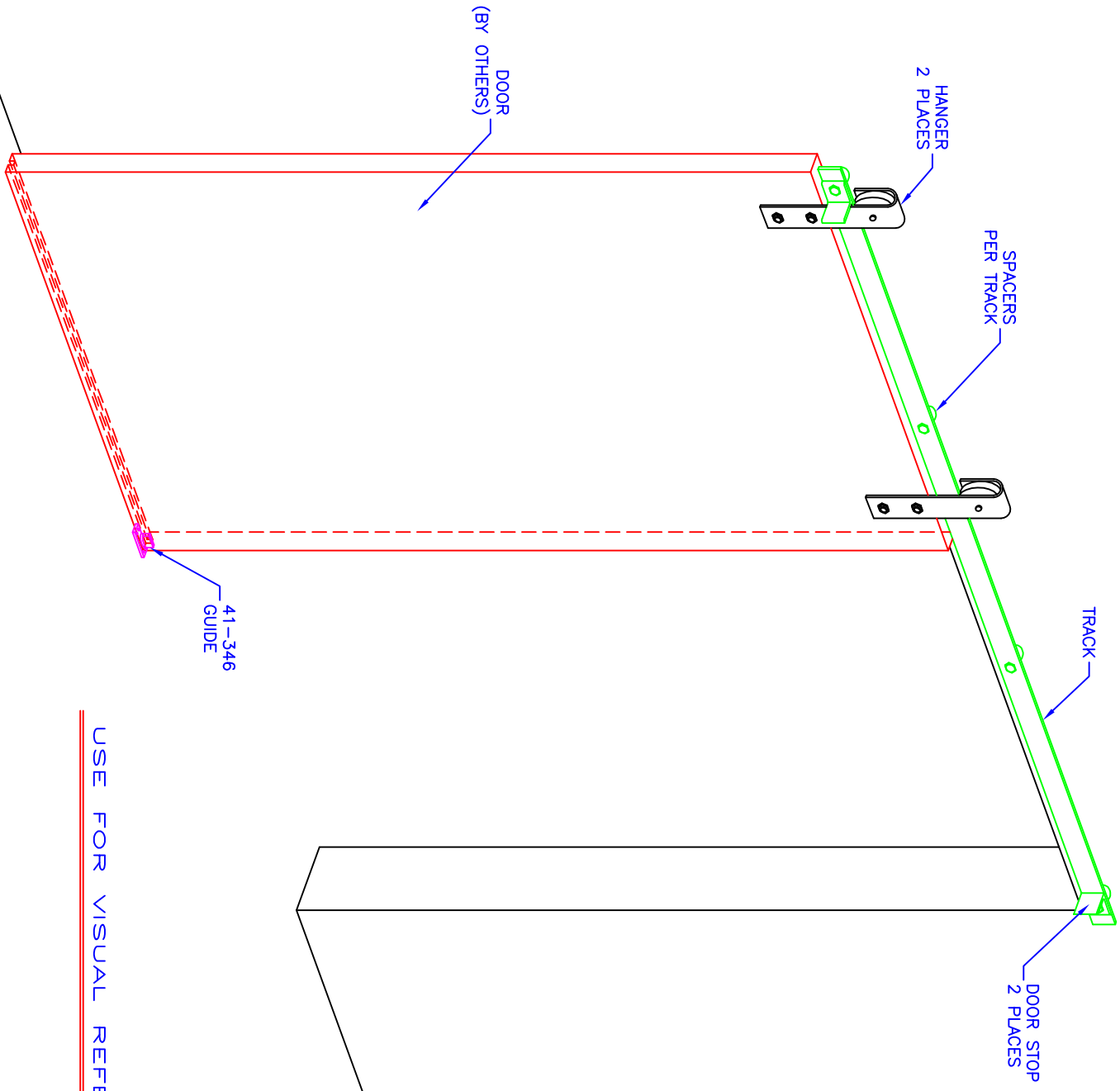


Flat Track Instructions

1. Open shipment and identify all parts per the packing slip & parts identification page (located below).
2. Review drawing #: ISOINST for overview of application before starting. This will help you visualize the installation.
3. Identify track header material (ex. wood, concrete, etc.) Leatherneck does not include track header fasteners. See your local hardware fastener retailer to help identify proper fastner size & type.
4. Track - To locate the horizontal centerline of the track use formula: $1\ 1/2" + \text{panel height} + \text{bottom floor spacing}$ (based on optional guide if used) = centerline of track from finish floor. Make sure track is level & centered to cover opening with panel once installation is complete. Most often track is center over opening jam. See drawing #: ISOINST
5. Door Stops - Locate and mount thru the first and last track mounting holes. See drawing #: INST or ISOINST
6. Spacers - Locate in between header wall and backside of track. The flange of the spacer will be against the header wall. See call out on drawing #: INST
7. Hanger - To locate strap see drawing #: INST and call out
8. Anti-jump Blocks - Fasteners are provided and along with the block will be located behind the door hangers on top of the door. Locate and pre-drill before door is hung. Anti-jump blockas to be installed after door is in place. See call out on drawing #: INST
9. Splice Plate (optional) - This is used when two pieces of track are being held together to form one length of track. See drawing #: SPLCINST
10. Floor Guide (optional) - There are many different types we provide, but we have drawings located below to show a couple of our most popular types. See drawing #'s: 41-346EX & 97-780D

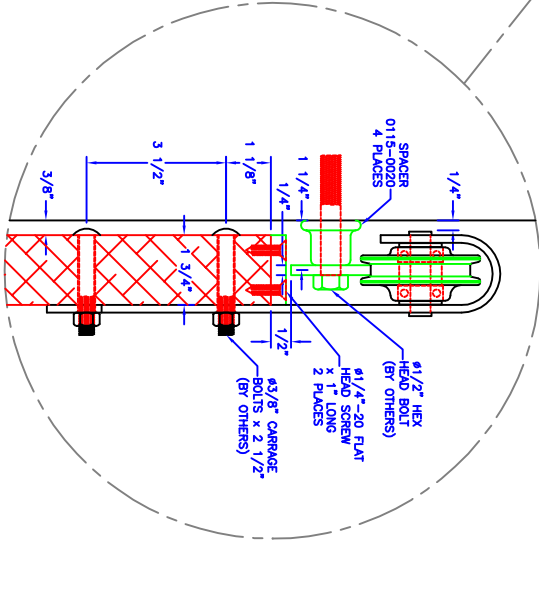
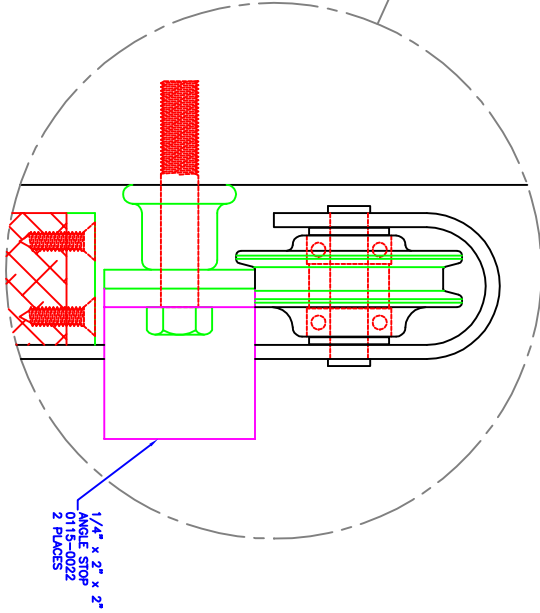
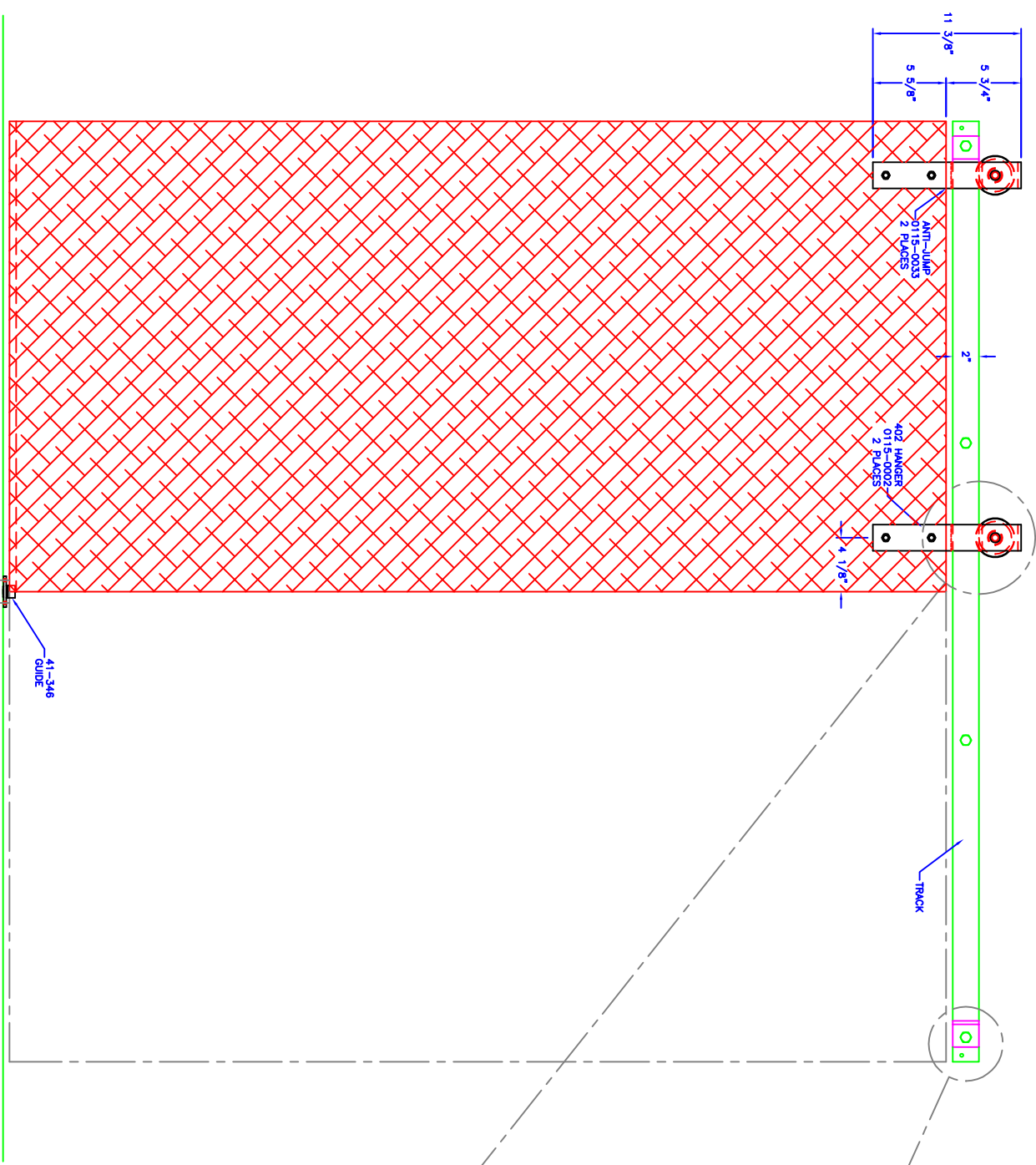


USE FOR VISUAL REFERENCE ONLY!!!

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 1017 Bahls St. - Danville, IL 61832

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PART #:		CUSTOMER:		JOB #:		DRAWN BY:		DRAWING #:	
-		-		-		MICHAEL H		ISOINST	
DESCRIPTION:		INSTRUCTION		QUANTITY:		DATE:			
-		FLAT TRACK KIT - ISOMETRIC VIEW		EACH		//			

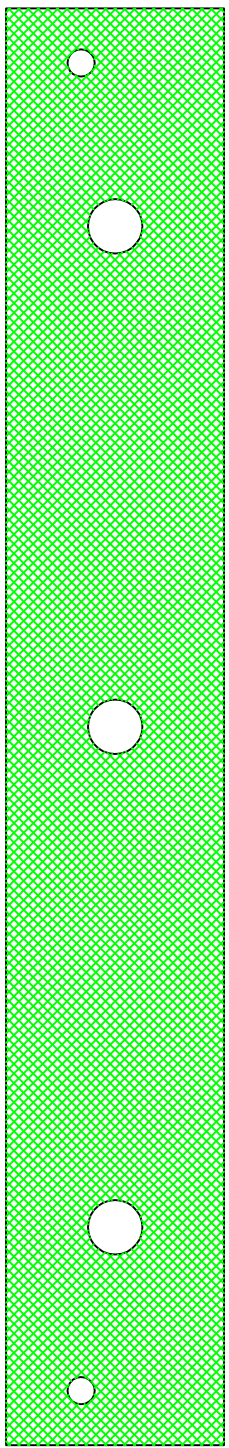


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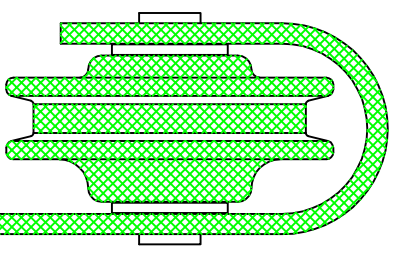
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PART #:	—	CUSTOMER:	—
DESCRIPTION:	INSTRUCTION — FLAT TRACK KIT		

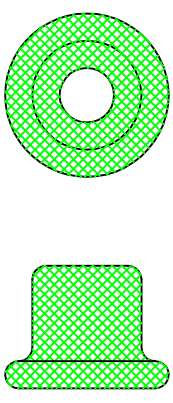
JOB #:	—	DRAWN BY:	MICHAEL H
QUANTITY:	EACH	DATE:	//
DRAWING #:	INST		



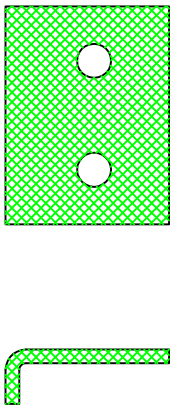
TRACK



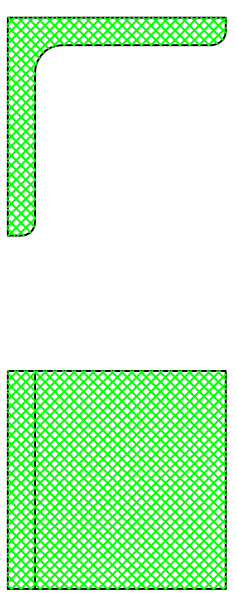
HANGER



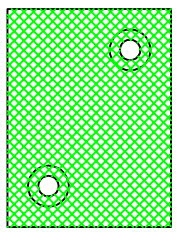
SPACER



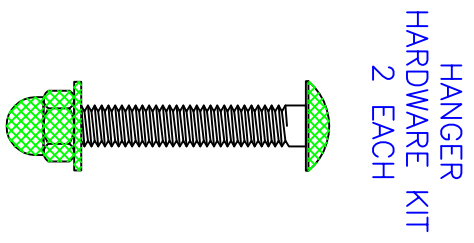
SPLICE PLATE



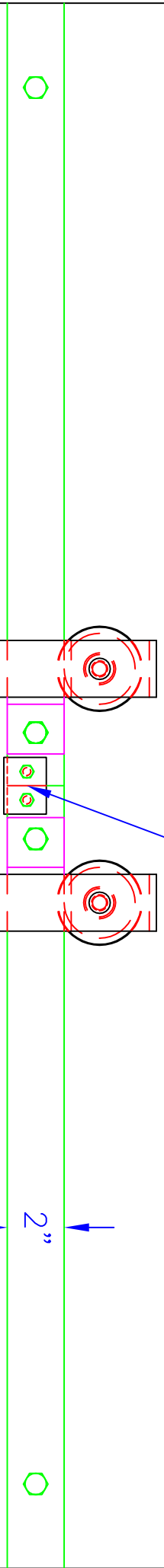
STOP



PLASTIC ANTI-JUMP BLOCK (OPTIONAL)

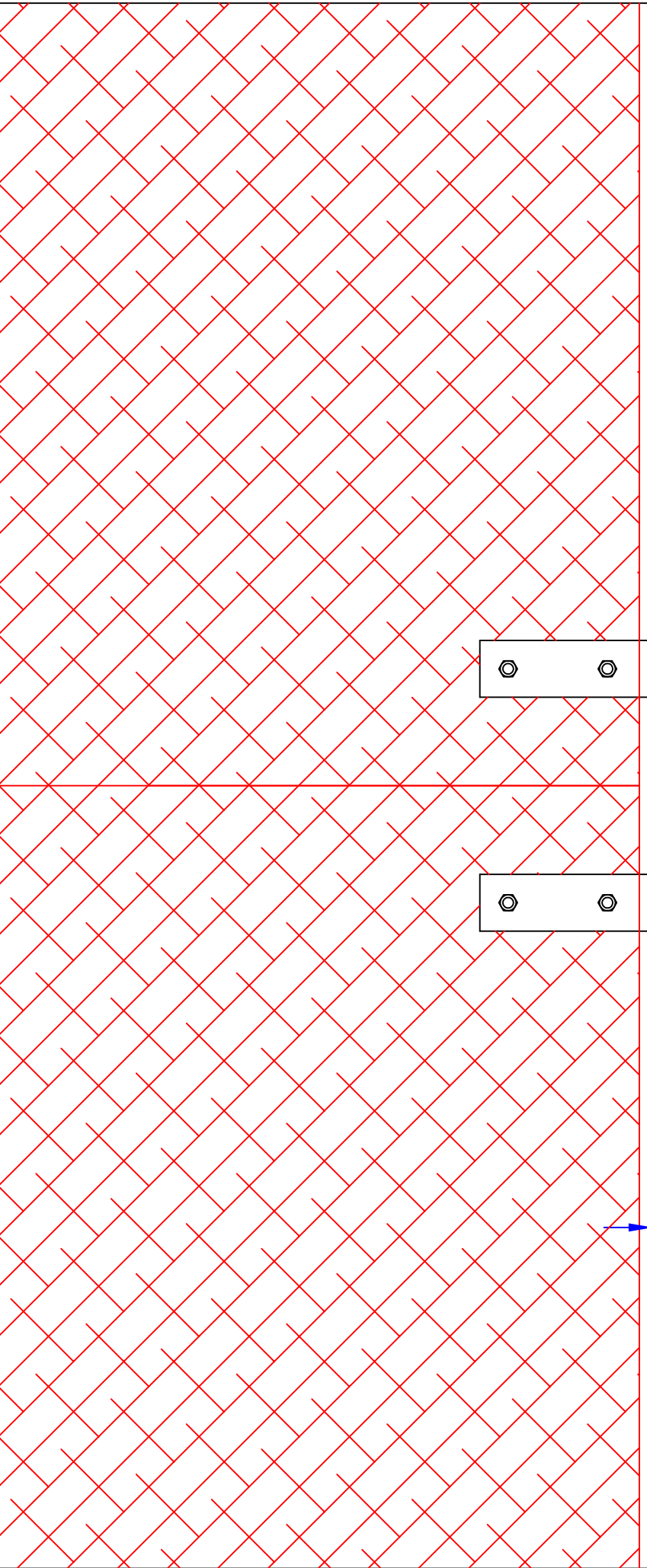


HANGER HARDWARE KIT 2 EACH



SPICE BRACKET
0115-0021

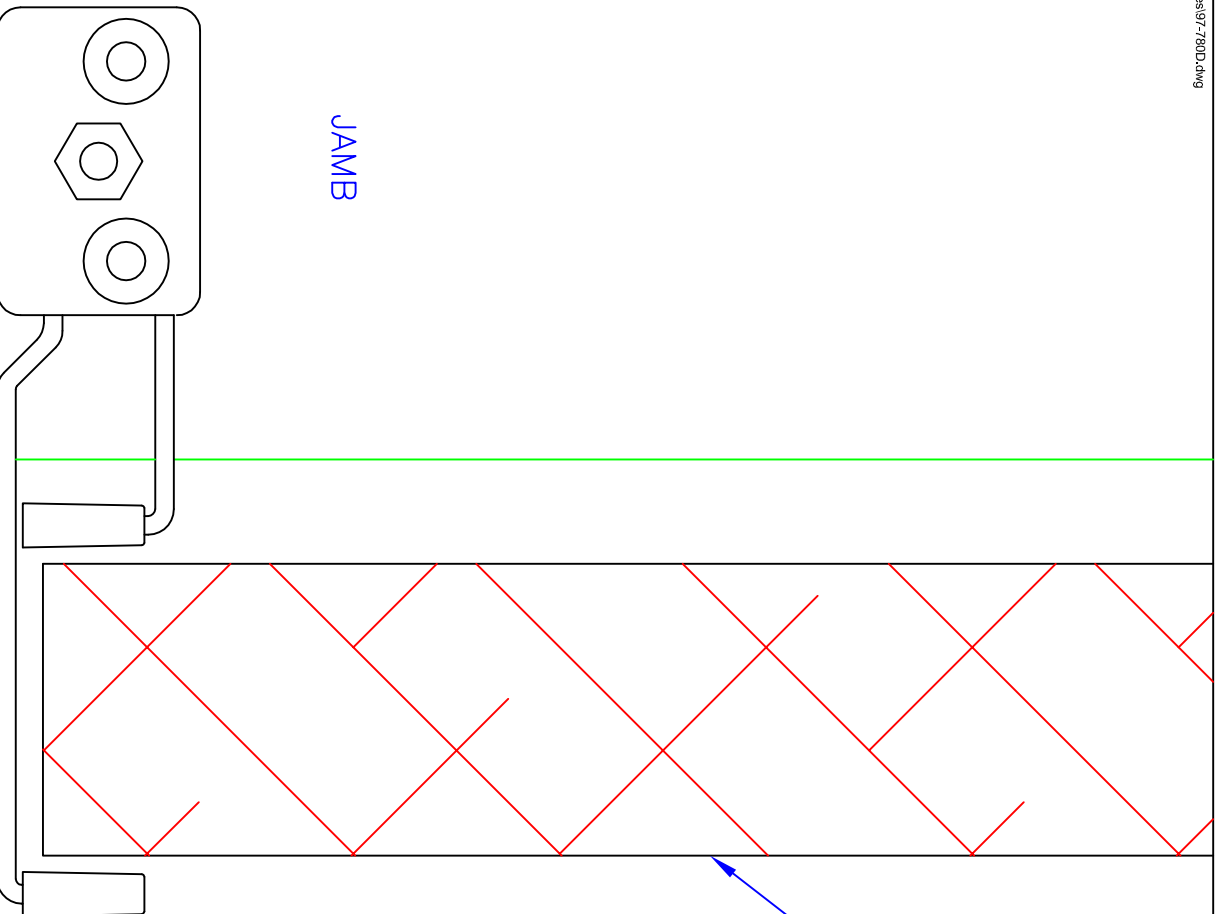
2"



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PART #:		CUSTOMER:		JOB #:		DRAWN BY:		DRAWING #:	
-		-		-		MICHAEL H		SPLCINST	
DESCRIPTION:		INSTRUCTIONS:		QUANTITY:		DATE:			
-		- SPICE BRACKET		SET		//			



JAMB

DOOR

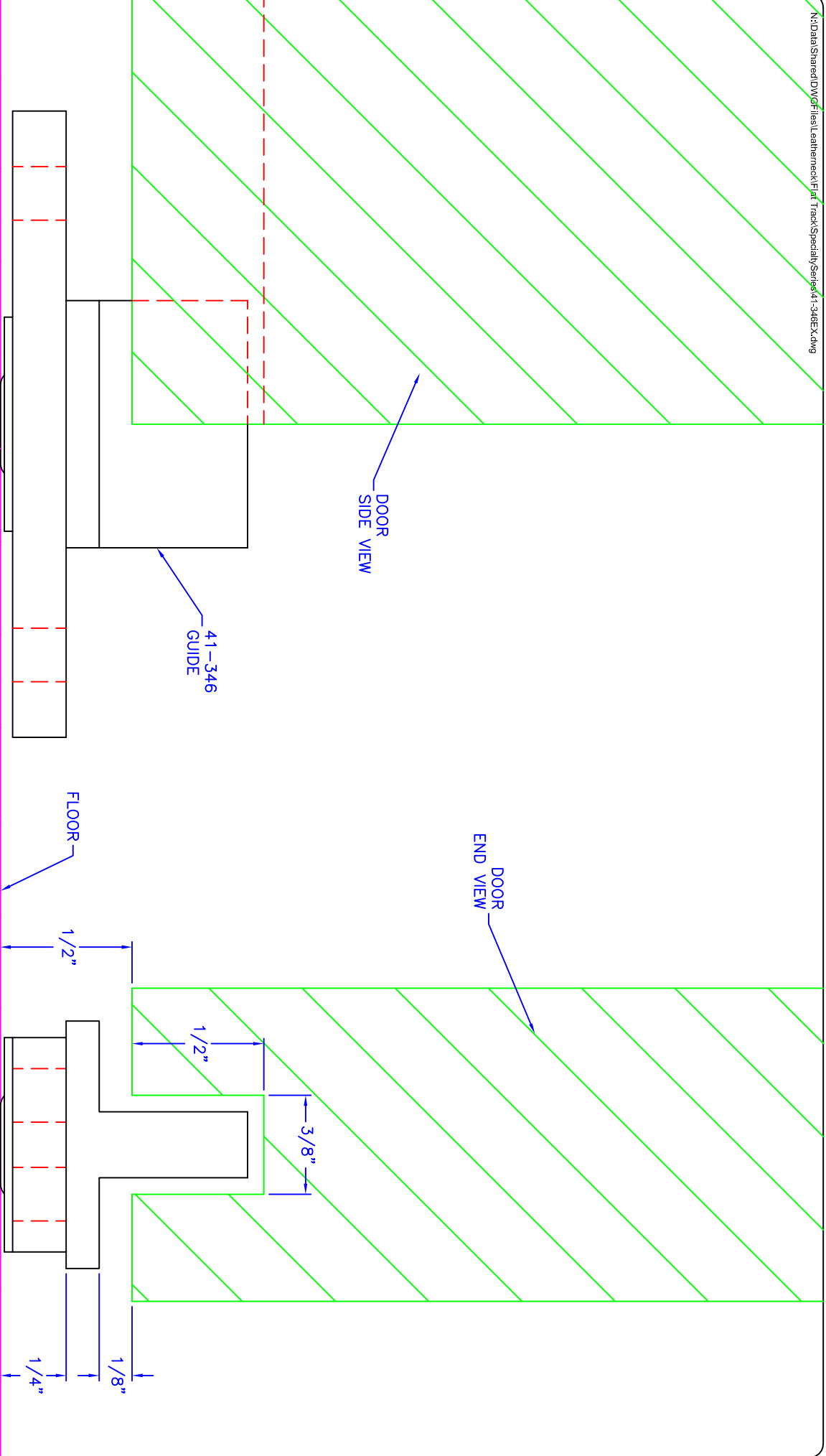
FLOOR

NOTE: DOOR THICKNESS CAN BE
1 1/4" TO 2"

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PART NUMBER: 97-780	CUSTOMER: -	JOB NUMBER: -	DRAWN BY: MICHAEL H	DRAWING NUMBER: 97-780D
DESCRIPTION: SLIDING DOOR GUIDE ASSEMBLY REQUIRED		QUANTITY: EACH	DATE: //	



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DESCRIPTION:	JOB NUMBER:	DRAWN BY:	DRAWING NUMBER:
CHANNEL & GUIDE DOOR EXAMPLE	-	MICHAEL H	41-346EX
CUSTOMER:	QUANTITY:	DATE:	
-	EACH	//	