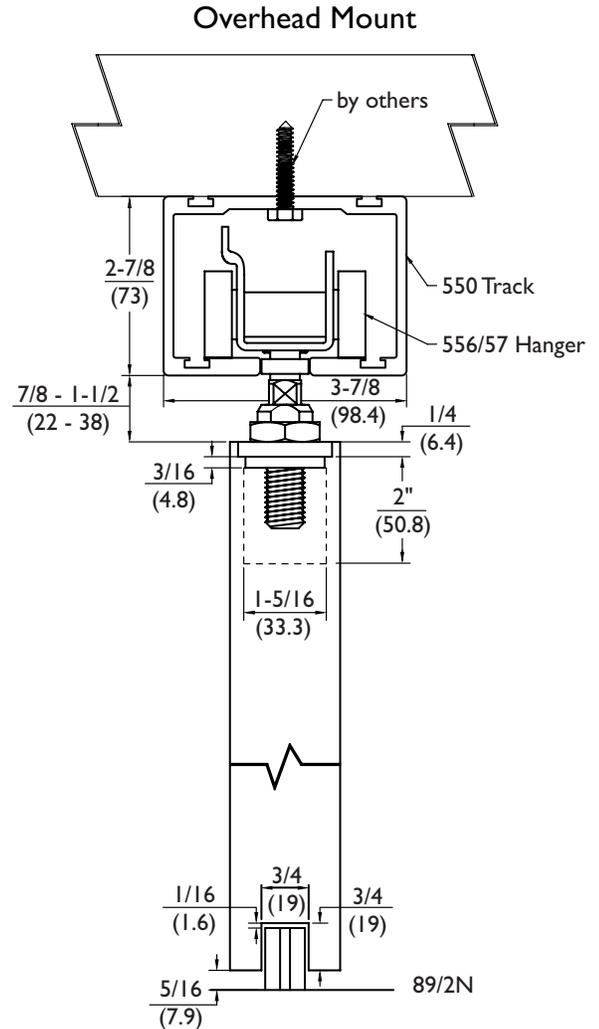
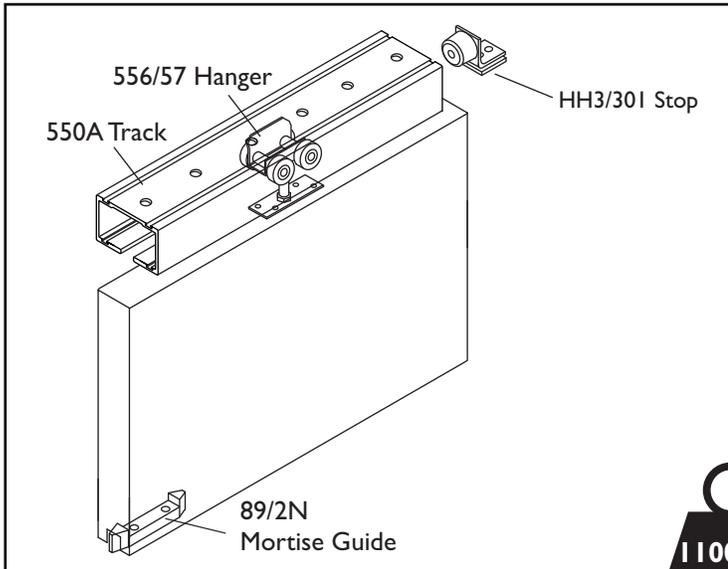


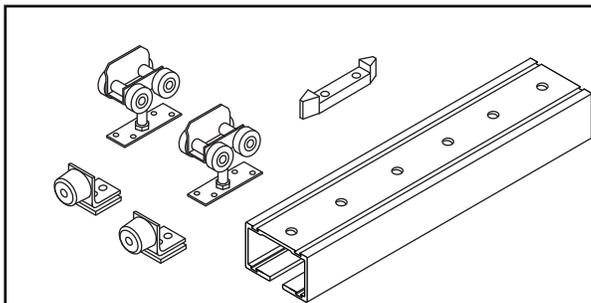
HI 100A-OH Series Sliding Door Hardware Installation Instructions

800-824-3018 • www.pemko.com

Door Leaf Capacity - Up to 1100 lbs.

 Manufactured by
HENDERSON


Part Number	Material	Track Length	Door Width
HI 100A-OH/6	Aluminum	72"	36"
HI 100A-OH/8	Aluminum	96"	48"
HI 100A-OH/10	Aluminum	120"	60"
HI 100A-OH/12	Aluminum	144"	72"
HI 100A-OH/16	Aluminum	197"	98"



HI 100A-OH Kits Include:

- 1 ea 550A Mill Finished Aluminum Track
- 2 ea 556/57 Painted Black Steel Body - Zinc Coated Steel Wheels and Pendant Bolt Hangers
- 2 ea HH3/301 Galvanized Steel In-Track Stop
- 1 ea 89/2N Gray Nylon Mortise Guide

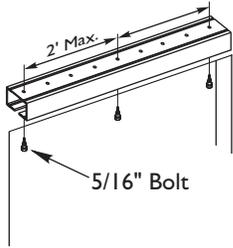
IMPORTANT:

Visually check all bolts and screws; tighten if necessary.
If access door is installed, check operation.
Check operation of doors for ease.

- Door catches floor guide: Check that the track is level. Ensure that the track and floor guide are parallel to within +/- 1/8" (3).
- Door scrubs: Check that the door is level on hangers.
- Door moves while in operation: Check hangers are installed correctly.

INSTALLATION INSTRUCTIONS

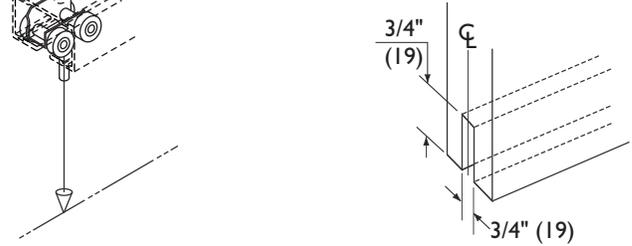
- 1** Secure track. Bolts must be used at each end of track and at a maximum of 2' (61 m) increments.



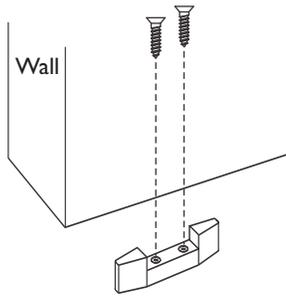
Ensure track is plumb and level.

- 2** Mortise door for door guide.

Attach a plumb line to hanger. Place hanger inside track. Using plumb line, mark the centerline of door guide.

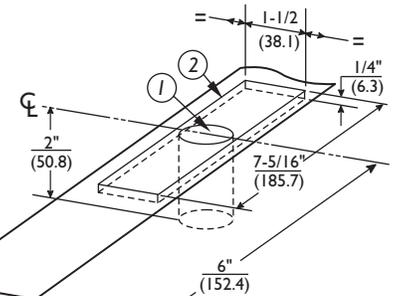


- 3** Fit door guide.



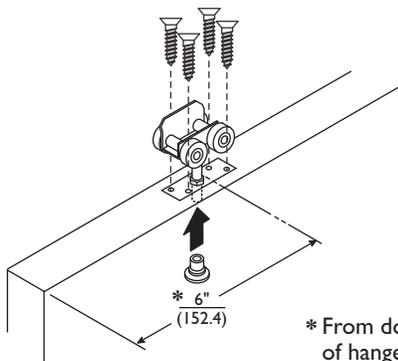
- 4** Prepare top of door for hanger hardware.

- ① Drill 1-5/16" (33.3) dia. x 2" (50.8) deep hole 6" (152.4) from door edge to centerline of hole and centered in thickness of door.



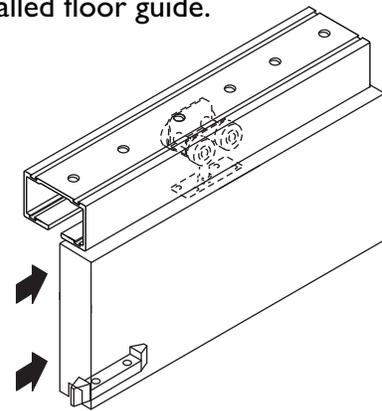
- ② Route door for 1/4" (6.4) thick, 7-5/16" (185.7) long & 1-1/2" (38.1) wide plate centered on center line of hole and thickness of door.

- 5** Attach hangers to doors.



* From door edge to centerline of hanger bolt and plate.

- 6** Slowly guide complete door unit into track using installed floor guide.



- 7** Position and secure stops.

