EACH DOOR WEIGHT MAX 55or70kg

CI/SfB (31.54) | Xt7 |
ISSUE I CFPA301

INTERNAL FOLDING DOORS HINGED TO POST OR FLOATING TOP HUNG TIMBER DOORS

APPLICATION

- Suitable for residential and commercial folding partitions.
- Leaves are hung centrally under the lintel and can fold to one or both sides of the opening.
- To cover any width of opening, any number of folding units can be used.

DOOR SPECIFICATION

 Max Leaf Weight
 300mm
 3600mm

 Max Leaf Weight
 3300mm
 3600mm

 Max Leaf Weight
 55 kg
 70 kg

 Max Leaf Width
 1000mm
 1000mm

 Leaf Thickness
 44-57mm
 44-57mm

Folding units of up to seven full leaves and one half leaf can be hinged to post.

Floating units consist of three, five or seven full leaves.

Access doors should be either be a separate swing door or a wicket door in one of the folding leaves.

All full leaves should be of an equal width. Instruction on leaf width calculation for full and half leaf are provided with the Expert Service and Joinery Instruction 2528.

Clearance between leaves to be 2mm minimum.

Door leaves should be constructed to provide secure fixing for hanger, hinges and guides and can be flush, panelled or glazed.

GEAR SPECIFICATION

Track: 301 (2mm thickness) or 301H (3mm thickness)

Material: galvanised steel

Standard Lengths: 1800mm, 2000mm, 2500mm, 3000mm, 4000mm and

6000mm

Brackets:-

soffit fixing 3A/301 aluminium alloy pressure die casting

Brackets for special applications are available (see overleaf).

Fix at 900mm centres (maximum).

Fix additional bracket where folding units stack.

Hangers:- 61A/S

Hangers are fitted with steel wheels on maintenance free sealed for life precision ball bearings.

Vertical adjustment is simple and positive.

Guides:- 106R/94

Hinges:- 403/2 butt hinge

On leaves up to 3000mm fit 3 hinges high, above 3000mm fit 4 hinges.

All steel parts to hangers and guides are electro-zinc plated.

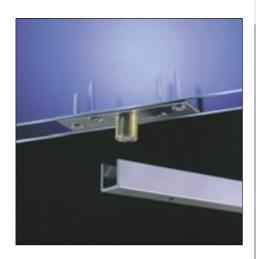
Channel: 94X aluminium

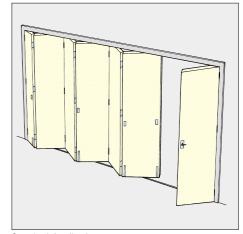
94 brass

Standard lengths of aluminium channel correspond with standard track lengths, standard lengths of brass channel are 1500mm and 3000mm. Pre-drilled and countersunk for wood or lugging into concrete.

Accessories: Flush Pulls, Flush Bolts and Locks.







Standard Application

CENTREFOLD PARTITION COUNCIL 301

